



# ZODIAC

## Installation and Operation Manual

### ePump™ Variable Speed Pump User Interface



### **WARNING**

**FOR YOUR SAFETY** - This product must be installed and serviced by a professional pool/spa service technician. The procedures in this manual must be followed exactly. Failure to follow warning notices and instructions may result in property damage, serious injury, or death. Improper installation and/or operation will void the warranty.

H0352000



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## Section 1. Important Safety Instructions

### READ AND FOLLOW ALL INSTRUCTIONS

All electrical work must be performed by a licensed electrician and conform to all national, state, and local codes. When installing and using this electrical equipment, basic safety precautions should always be followed, including the following:

#### DANGER

To reduce the risk of injury, do not remove the suction fittings of your spa or hot tub. Never operate a spa or hot tub if the suction fittings are broken or missing. Never replace a suction fitting with one rated less than the flow rate marked on the equipment assembly.

#### WARNING

Prolonged immersion in hot water may induce hyperthermia. Hyperthermia occurs when the internal temperature of the body reaches a level several degrees above the normal body temperature of (37°C). The symptoms of hyperthermia include dizziness, fainting, drowsiness, lethargy, and an increase in the internal temperature of the body. The effects of hyperthermia include: 1) unawareness of impending danger; 2) failure to perceive heat; 3) failure to recognize the need to exit spa; 4) physical inability to exit spa; 5) fetal damage in pregnant women; 6) unconsciousness resulting in a danger of drowning.

#### WARNING

##### To Reduce the Risk of Injury -

- a) The water in a spa should never exceed (40°C). Water temperatures between (38°C) and (40°C) are considered safe for a healthy adult. Lower water temperatures are recommended for young children and when spa use exceeds 10 minutes.
- b) Since excessive water temperatures have a high potential for causing fetal damage during the early months of pregnancy, pregnant or possibly pregnant women should limit spa water temperatures to (38°C).
- c) Before entering a spa or hot tub, the user should measure the water temperature with an accurate thermometer since the tolerance of water temperature-regulating devices varies.
- d) The use of alcohol, drugs, or medication before or during spa or hot tub use may lead to unconsciousness with the possibility of drowning.
- e) Obese persons and persons with a history of heart disease, low or high blood pressure, circulatory system problems, or diabetes should consult a physician before using a spa.
- f) Persons using medication should consult a physician before using a spa or hot tub since some medication may induce drowsiness while other medication may affect heart rate, blood pressure, and circulation.

 **WARNING**

People with infectious diseases should not use a spa or hot tub.  
To avoid injury, exercise care when entering or exiting the spa or hot tub.  
Do not use drugs or alcohol before or during the use of a spa or hot tub to avoid unconsciousness and possible drowning.  
Pregnant or possibly pregnant women should consult a physician before using a spa or hot tub.  
Water temperature in excess of (38°C) may be injurious to your health.  
Before entering a spa or hot tub measure the water temperature with an accurate thermometer.  
Do not use a spa or hot tub immediately following strenuous exercise.  
Prolonged immersion in a spa or hot tub may be injurious to your health.  
Do not permit any electric appliance (such as a light, telephone, radio, or television) within 1.5m of a spa or hot tub.  
The use of alcohol, drugs or medication can greatly increase the risk of fatal hyperthermia in hot tubs and spas.

 **WARNING**

To avoid injury ensure that you use this control system to control only packaged pool/spa heaters which have built-in operating and high limit controls to limit water temperature for pool/spa applications. This device should not be relied upon as a safety limit control.



**Attention installer:** Install to provide drainage of compartment for electrical components.

**SAVE THESE INSTRUCTIONS**

## Section 2. Installation of the ePump™ Controller

### 2.1 Introduction

This document provides general instructions to install the controller for use with the Zodiac ePump™ variable speed pump. The controller can be mounted to an electrical gang box (single, double, or triple) or to a flat wall.

The instructions have been written with safety as the priority, and must be followed exactly. Read through the instructions completely before starting the procedure.

Please note, the ePump™ Controller can not be used in conjunction with a Jandy PDA or OneTouch™ Controller.

### 2.2 The Controller Panel

The controller panel provides both timed and manual speed controls for the Zodiac ePump™ Variable Speed Pump.

Four speed presets are directly available on the panel, while four (4) additional presets may be accessed via the **MENU** key.

The up and down keys are used to adjust the pump speed. The speed is saved as it is adjusted. No further action is required to save the new speed setting after adjustment. The selected speed can be saved and assigned to one of the speed buttons.

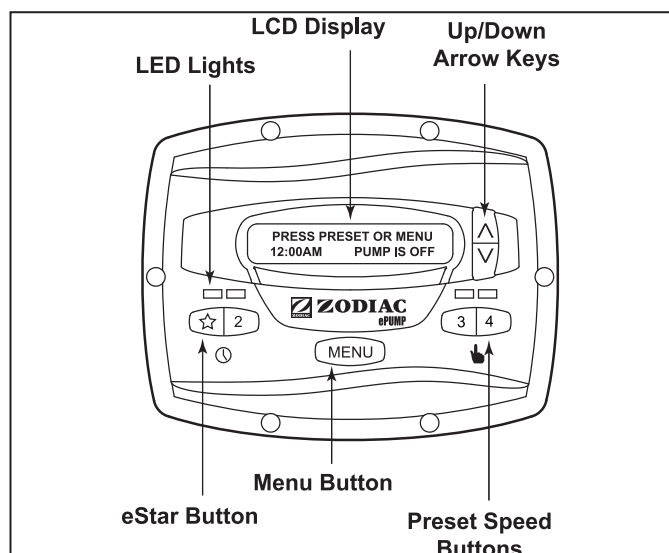


Figure 1. Zodiac ePump™ Variable Speed Pump Controller Panel

As shown in Figure 1, preset speed "☆" is assigned to the "eStar" feature. Hence, it is intended to be assigned an energy-efficient filtration speed, as determined by the installer.

### 2.3 The Controller Components

The ePump™ controller assembly (See Figure 2) contains the following components:

1. ePump™ Controller
2. Mounting Gasket
3. Backplate
4. Round Seal
5. Six (6) Screws

Additional materials are required for the installation of the controller and must be supplied by the installer:

1. A cable to connect the pump to the remotely mounted controller, minimum size of 22 AWG (Zodiac part number WCABLE). This cable will need to have four (4) conductors and be able to handle 24V control signals. This cable should be rated for the particular installation (for example: outdoor, UV resistant, direct burial, etc.) and should conform to all applicable codes and regulations. (A suitable cable is included in the FloPro Series ePump™.)
2. A minimum of two (2) fasteners to mount the controller back plate to a wall or electrical box. The fasteners should be suitable for the surface where the controller is to be remotely mounted.

### 2.4 Installation of the Backplate onto an Electrical Box

#### ⚠ CAUTION

Do not expose the user interface to direct sunlight. Too much direct sunlight will darken the LCD screen, and it will no longer be readable.

1. Turn off the pump at the control panel.
2. Turn off all electrical power to the pump at the main junction box or at the circuit breaker providing electrical power to the pump.

#### ⚠ WARNING

#### ELECTRICAL SHOCK HAZARD

Turn off all switches and the main breaker in the ePump™ electrical circuit before starting the procedure. Failure to comply may cause a shock hazard resulting in severe personal injury or death.

- Secure the backplate to the box using the screws that came with the electrical box.
- Drill out a 1/2" hole and insert the round seal supplied with the kit. A remote cable will run through the middle hole of the backplate and into the electrical box.

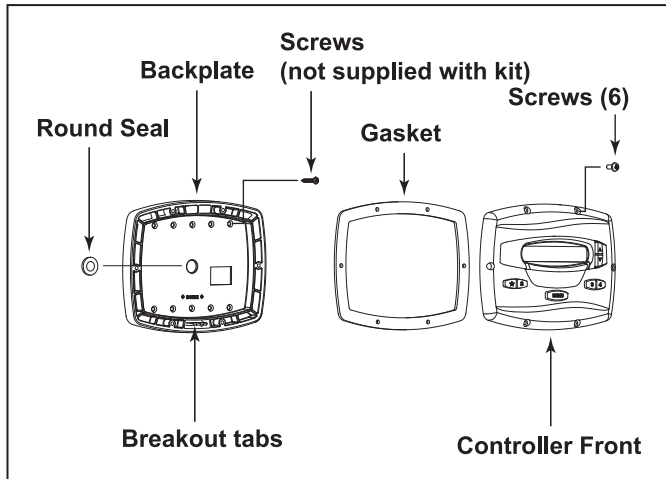


Figure 2. Controller Components

### 2.5 Installation of the Backplate on a Flat Wall

**CAUTION**  
Do not expose the user interface to direct sunlight. Too much direct sunlight will darken the LCD screen, and it will no longer be readable.

- Turn off the pump at the control panel.
- Turn off all electrical power to the pump at the main junction box or at the circuit breaker providing electrical power to the pump.

**WARNING**  
**ELECTRICAL SHOCK HAZARD**  
Turn off all switches and the main breaker in the ePump™ electrical circuit before starting the procedure. Failure to comply may cause a shock hazard resulting in severe personal injury or death.

- A minimum of two (2) fasteners (installer supplied) are required when installing to a flat wall to hold the controller securely.
- The backplate has ten (10) mounting holes to choose from. Only drill out the backplate holes that will be used. See Figure 2.
- Mark the hole locations on the wall and use the fastener to secure the backplate to the wall.

- At the bottom of the backplate, cut the two (2) tabs out with an appropriate tool, such as a Stanley knife, and route the cable through the open channel.

### 2.6 Connection to the Jandy ePump™ Variable Speed Pump

The following steps provide the procedure for installing the controller to a Zodiac ePump™ variable speed pump.

- Turn off all switches and the main breaker that supplies power to the pump.

**WARNING**  
**ELECTRICAL SHOCK HAZARD**  
Turn off all switches and the main breaker in the ePump™ electrical circuit before starting the procedure. Failure to comply may cause a shock hazard resulting in severe personal injury or death.

- Attach the four (4) wires in the RS-485 cable to the RS-485 connector. Make sure the colors match the positions on the User Interface. See Figure 3.
- Turn on all switches and the main breaker feeding power to the pump.
- Verify the operation of the controller. If the controller displays **FAULT PUMP NOT CONNECTED**, re-check the wiring and the DIP switch address setting on the pump.

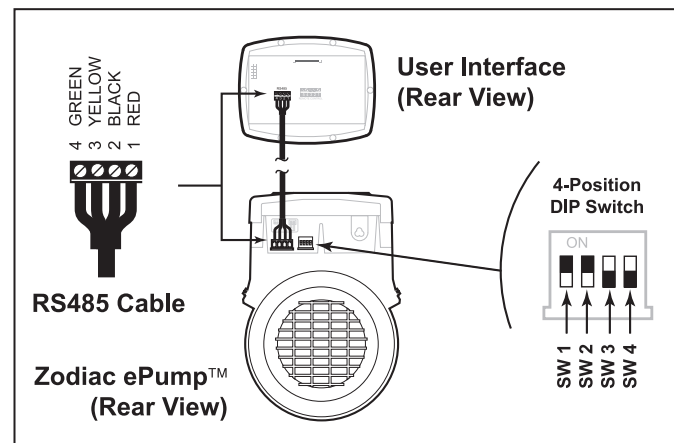


Figure 3. Wiring the User Interface to the Zodiac ePump™ Variable Speed Pump

### 2.7 Zodiac ePump™ Variable Speed Pump Switch Settings

For the ePump™, the 4-position dip switch is located at the rear of the pump, as shown in Figure 3.

This dip switch serves two functions, it determines what type of control will be used with the pump and it selects the pump address. The SW 1 (switch 1) and SW 2 are turned ON if the pump is to be controlled by a stand alone controller.

The SW 3 and SW 4 are turned ON/OFF to select the Pump address.

SW 3	SW 4	PUMP No.
OFF	OFF	1
ON	OFF	2
OFF	ON	3
ON	ON	4

## 2.8 Connection to Remote Contacts

The controller allows speeds "☆" through "4" to operate via remote contact closures (switch or relay). Speed "4" operates differently than the other three. See Section 2.10, Remote Closure 4 Behavior.

1. Turn off all switches and the main breaker that supplies power to the ePump™.

### ⚠ WARNING

#### ELECTRICAL SHOCK HAZARD

Turn off all switches and the main breaker in the ePump™ electrical circuit before starting the procedure. Failure to comply may cause a shock hazard resulting in severe personal injury or death.

2. Connect one side of the remote contact closure to the COMMON terminal on J3 REMOTE CONTROL connector of the controller. See Figure 5.
3. Connect the other side of the remote contact closure to INPUT 1, INPUT 2, INPUT 3, or INPUT 4 terminal on J3 REMOTE CONTROL connector of the controller, depending on which speed is to be controlled.
4. Turn on all switches and the main breaker feeding power to the ePump™.
5. Verify the operation of the contact closures. If the correct speed is activated when the closure is activated, the ePump™ starts, and the message **REMOTE ENABLED** appears on the controller display.

**NOTE** When starting the pump via a remote closure, the pump will first run at the priming speed for the priming duration, as set by the installer.

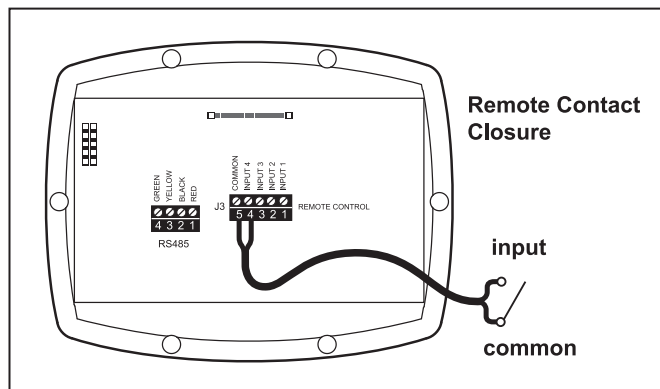
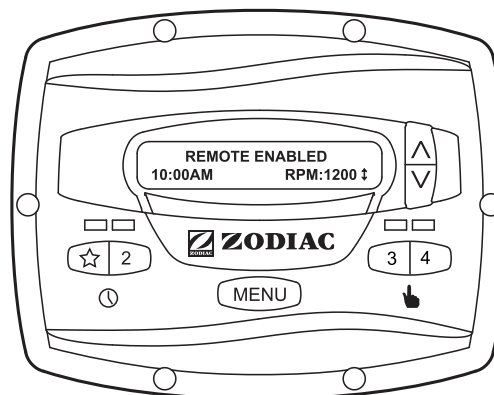


Figure 4. Connection to Remote Contacts

## 2.9 Remote Operation

Speeds activated via remote closures always override speeds that have been activated manually or via an internal timer program. When the pump is activated via a remote closure, the keypad is disabled and the message **REMOTE ENABLED** appears on the display.



The controller will remain in this state until the contact is opened. When more than one (1) contact closure occurs, the highest speed will take priority.

## 2.10 Remote Closure 4 Behavior

The behavior of speed "4" differs from manual operation when operated via a remote contact closure. As during manual operation, the turn-on time of remote closure 4 is immediate, and occurs at the same time as contact closure (For example, see Section 2.8). The turn-off time, however, is delayed by 30 minutes.

In other words, when remote closure 4 is deactivated, the ePump™ will continue to run for 30 minutes, after which time the controller will turn off the ePump™. The delay may be manually interrupted by pressing any preset key.

### 2.10.1 Remote Closure 4 Application - Booster Pump Support

The behavior of remote closure 4 may be used to allow an external timeclock fitted with a 20-minute electrical isolation switch (e.g., Intermatic P/N 156T4042A) to properly control the ePump™ in conjunction with a booster pump.

Connection for Booster Pump Support:

1. Turn off all switches and the main breaker that supplies power to the ePump™.

**⚠ WARNING**  
**ELECTRICAL SHOCK HAZARD**

Turn off all switches and the main breaker in the ePump™ electrical circuit before starting the procedure. Failure to comply may cause a shock hazard resulting in severe personal injury or death.

2. Install the normally-closed electrical isolation switch to the timeclock assembly. (See timeclock manufacturer's instructions for details.)
3. Connect the main timeclock contacts to the booster pump power input per the booster pump installation manual.
4. Connect one side of the fireman's switch to the ePump™ Controller at J3 REMOTE CONTROL, COMMON.
5. Connect the other side of the fireman's switch to the ePump™ controller at J3 REMOTE CONTROL, INPUT 4.
6. Set the timeclock to the desired on/off times.
7. Turn on all switches and the main breaker feeding power to the ePump™.
8. If the installation is working properly, the fireman's switch will open 20 minutes before the booster pump shuts down, the ePump™ will continue to run for 30 minutes, and the ePump™ Controller will display **PUMP WILL REMAIN ON FOR xx:xx**, where **xx:xx** is the time remaining until ePump™ shutdown.

## Section 3. Overview of the Controller

### 3.1 The ePump™ Controller

The ePump™ controller contains an advanced microcontroller that provides a simple yet sophisticated interface to operate your ePump™ for maximum efficiency and enjoyment of your pool.

The controller allows operation of the ePump™ in three ways: Manually, from built-in timers, and remotely via contact closures.

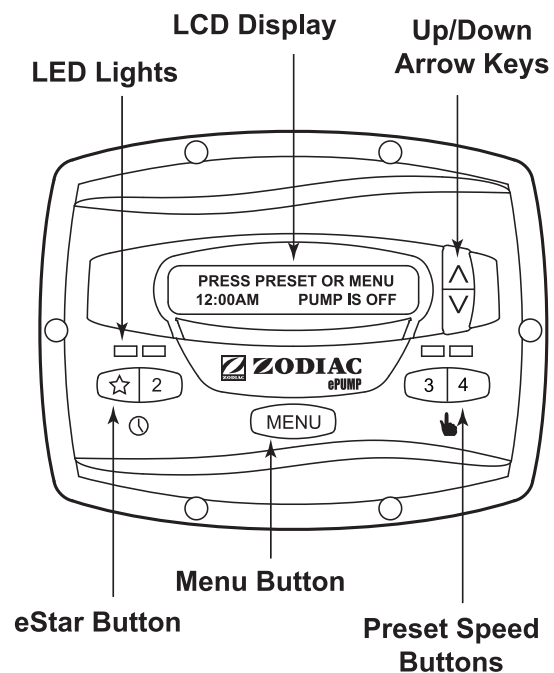
### 3.2 The ePump™ Controller Interface

The ePump™ controller interface panel provides both timed and manual speed controls for the ePump™.

Four (4) speed presets are directly available on the panel, while four additional presets may be accessed via the **MENU** key.

The up and down arrow keys are used to adjust the pump speed. Speed is saved as it is adjusted. No further action is required to save the new speed setting after adjustment. The selected speed can be saved and assigned to one of the speed buttons.

As shown below, preset speed "☆" is assigned to the eStar feature. Hence, it is intended to be assigned an energy-efficient filtration speed, as determined by the installer.



### 3.3 Basic Functions

The ePump™ has two (2) operational modes: User Mode and Setup Mode.

#### 3.3.1 User Mode

In the User Mode, the controller provides access to pump control options including:

- Manual start and stop of pump
- Pump speed setting
- Timeclock setup and operation

See Section 4.1 for User Mode (pg10)

#### 3.3.2 Setup Mode

The Setup Mode allows the user to configure the controller. Setup options include:

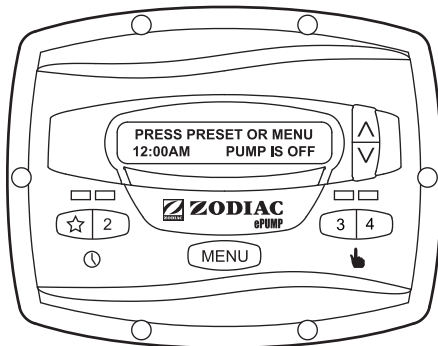
- Time-of-day setting
- Labeling of pump presets (speeds)
- Display light control
- Language selection
- Run duration

See Section 6 for Set Up Mode (pg 17)

## Section 4. User Mode

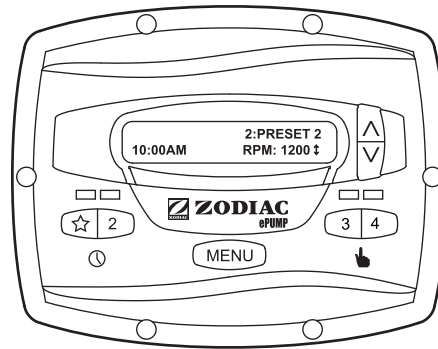
### 4.1 OFF Mode

When the pump is off (not running), the controller displays **PRESS PRESET OR MENU/00:00 PUMP IS OFF**, where 00:00 is the time-of-day clock.



### 4.2 RUN Mode

When the pump is running (not off), the controller displays **N:LABEL/00:00 RPM:XXXX**, where n:label is the number and label of the selected preset, 00:00 is the time-of-day clock, and xxxx is the pump speed.



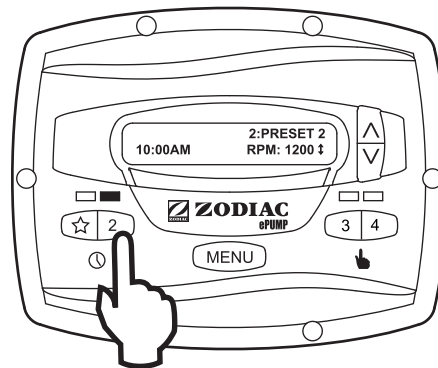
### 4.3 Manual Start and Stop

Up to eight (8) programmed speeds may be started from the controller. Manual operation of speeds "☆" through "4" differs from manual operation of speeds "5" through "8".

**NOTE** When starting the pump, the pump will first run at the priming speed for the priming duration, as set by the installer.

#### 4.3.1 Speeds eStar through 4

To start the pump manually running at speeds "eStar" through "4", press button "☆" through "4" corresponding to the desired speed. The associated LED will illuminate red and the controller enters the **RUN** mode.

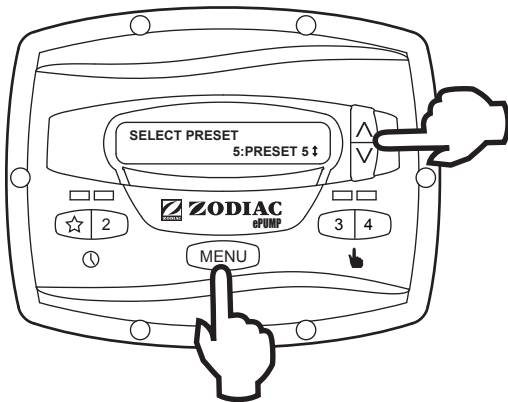


To stop the pump, press the button again. The associated LED will extinguish and the pump and controller will return to the **OFF** mode.

### 4.3.2 Speeds 5 through 8

To start the pump manually at speeds "5" through "8", press the **MENU** button. The controller displays **SELECT PRESET/N:LABEL**, where n:label is the number and label of the last selected preset "5" through "8".

Using the arrow keys, select the desired preset to activate, and then press **MENU** to enter **RUN** mode, starting the pump running at the selected speed.



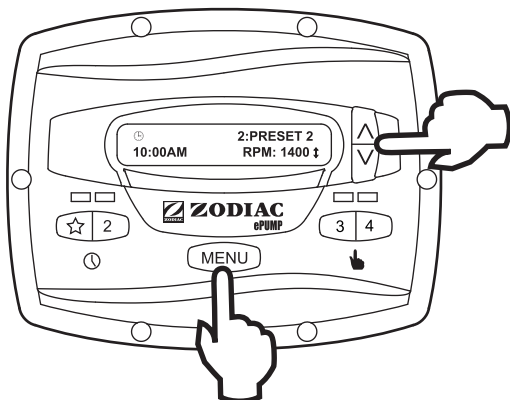
To stop the pump, press **MENU**. To exit without starting the pump, press any button "☆" through "4".

### 4.4 Pump Speed Setting

With the exception of preset "☆", the pump speed for each preset may be adjusted while the pump is running in that preset mode. Preset "☆" is reserved for the eStar function, and its speed is set by the installer.

To adjust the pump speed, the controller must be in the **RUN** mode. While in **RUN** mode, the controller displays the pump speed. Adjust the speed by pressing the up or down arrow keys. The speed is saved by the controller and will remain until changed again.

**NOTE** Pump speed is adjustable only within a certain range. The minimum and maximum limits of the range are set by the installer.



### 4.5 Timeclock Setup and Operation

The controller allows the user to create timed pump programs on pump speeds (presets) "☆" and "2". The two timers operate independently of each other, and may overlap in time if desired.

#### 4.5.1 Timeclock Setup

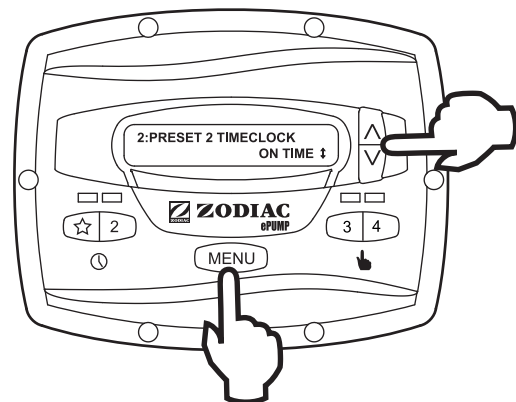
Start the desired speed, "☆" or "2". Press **MENU**. The controller enters the Timeclock setup mode. Using the arrow keys, select **ON TIME** and press **MENU**. Set the desired pump turn-on time using the arrow keys and press **MENU**. The time is stored. Select **OFF TIME** using the arrow keys and press **MENU**. Set the desired pump turn-off time using the arrow keys and press **MENU**. The time is stored.

**NOTE** If your filtration equipment run time is controlled via an external timeclock such as a chlorinator or a solar controller, add filtration run time to the default **12:00AM** (midnight) **ON TIME**.

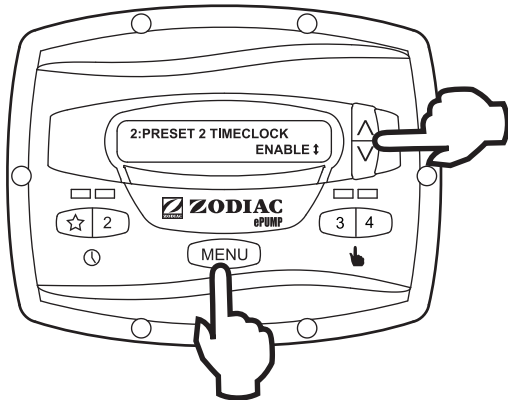
Example:

Should you wish to run filtration for 8 hours per day set the **ON TIME** as **12:00AM** (midnight) and set the ePump **OFF TIME** as **8:00AM**.

Please note this does not mean the filtration will operate at midnight. It indicates the epump will run for 8 hours duration from when it receives power from the external timeclock.



Using the arrow keys, select **TIMECLOCK**. Select **ENABLE** using the arrow keys. The program is now enabled to run. Press the preset button ("☆" or "2") to return to the **RUN** mode.



#### 4.5.2 Timeclock Operation

When the pump is stopped, the associated green LED will illuminate, indicating a timeclock program is enabled for that speed.

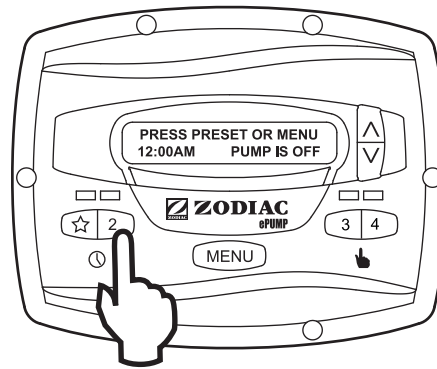
If two (2) timed programs overlap, the program with the faster speed will take priority and run to completion. If the earlier-starting program is still active, it will resume operation. The program off times never change, i.e., they are not 'pushed-out' in time when programs overlap. Timeclock programs may be prematurely stopped by stopping the pump manually from the keypad. This override is active until the program start time is reached again, at which time the timed program will start the pump as programmed. See Section 3.5.3, Manually Overriding a Timer Program.

If the pump is started manually at a speed that has been programmed with a timer, the pump will be stopped by the timeclock at the programmed off time. See Section 3.5.4, Timer Overriding a Manual On.

**NOTE** When starting the pump via a timed program, the pump will first run at the priming speed for the priming duration, as set by the installer. If a program overlap occurs, the pump will immediately start at the program speed without priming first.

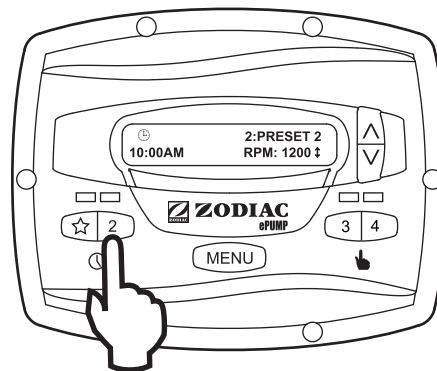
#### 4.5.3 Manually Overriding a Timer Program

Timeclock programs may be prematurely stopped by pressing the active preset key. This override is active until the program start time is reached again, i.e., for 24 hours, at which time the timed program will start the pump as programmed.



#### 4.5.4 Timer Overriding a Manual On

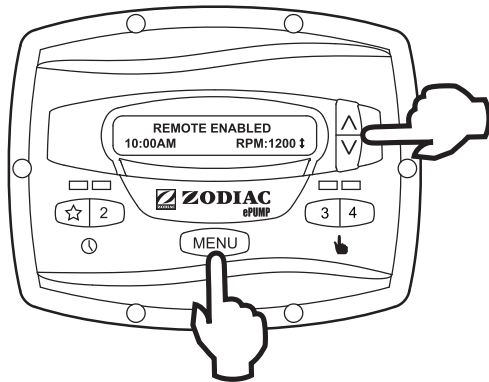
If the pump is started manually at a speed that has been programmed with a timer, the pump will be stopped by the timeclock at the programmed off time. A clock icon appears on the display when the timer has assumed control of the off time.



#### 4.6 Remote Operation

The controller allows speeds "☆", "2", and "3" to be operated like manually operated speeds via remote contact closures. Speed "4" may also be operated remotely, but it behaves differently. See Section 2.10, Remote Closure 4 Behavior.

Speeds activated via remote closures always override speeds that have been activated manually or via an internal timer program. When the pump is activated via a remote closure, the keypad is disabled and the message **REMOTE ENABLED** appears on the display.



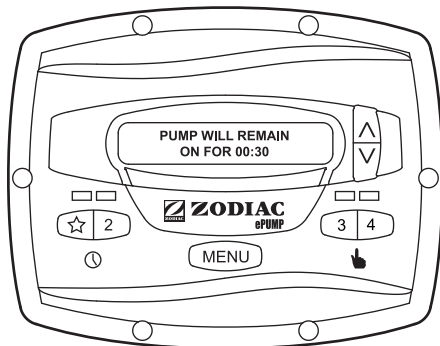
The controller will remain in this state until the contact is opened. When more than one contact closure occurs, the highest speed will take priority.

**NOTE** When starting the pump via a remote closure, the pump will first run at the priming speed for the priming duration, as set by the installer.

#### 4.6.1 Remote Closure 4 Behavior

The behavior of speed 4 differs from other speeds when operated via a remote contact closure.

As during manual operation, the turn-on time of remote closure 4 is immediate, and occurs at the same time as the contact closure. The turn-off time, however, is delayed by 30 minutes. In other words, when remote closure 4 is de-activated, the pump will continue to run for 30 minutes, after which time the controller will turn off the pump. The delay may be manually interrupted by pressing any preset key.



#### 4.6.2 Remote Closure 4 Application - Booster Pump Support

The behavior of remote closure 4 may be used to allow an external timeclock fitted with a 20-minute electrical isolation switch (e.g., Intermatic P/N 156T4042A) to properly control the pump in conjunction with a booster pump. Consult your installer for further information.

#### 4.7 Pump Freeze Protect

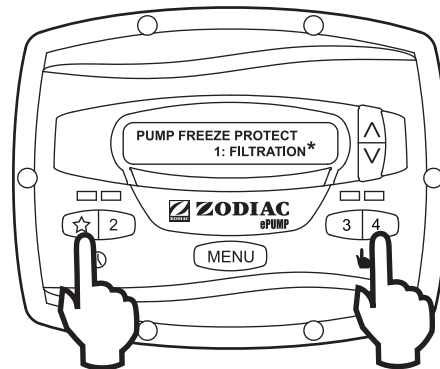
To help protect against pump damage, the controller monitors the temperature inside the pump. If enabled, pump freeze protect will start the pump at the eStar speed when the temperature approaches freezing. The pump will then run for a duration set by the installer.

##### IMPORTANT INFORMATION ON FREEZE PROTECTION

Freeze protection is intended to protect equipment and plumbing for short periods of freezing only. It does this by activating the filtration pump and circulating the water to prevent freeze inside equipment or plumbing. Freeze protection does not guarantee that equipment will not be damaged by extended periods of freezing temperatures or power outages. In these conditions, the pool and spa should be shut down completely (e.g. drained of water and closed for the winter) until warmer weather exists.

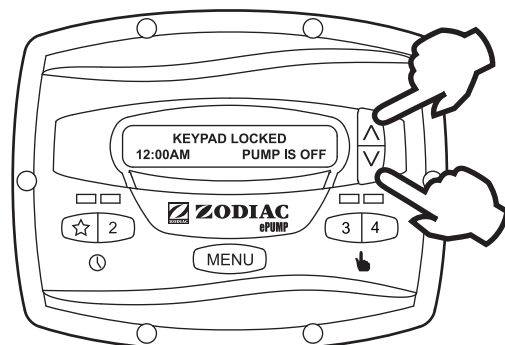
The pump freeze protect run time may be interrupted by pressing a preset key, as follows:

Pressing the "☆" key once overrides the pump freeze protect run time, pressing it twice turns off the pump. Pressing other preset keys will override the pump freeze protect run time and activate the selected preset speed.



#### 4.8 Keypad Lock

Press and hold both arrow keys for five (5) seconds to lock the keypad. To disable the keypad lock, repeat the procedure while the keypad is locked.



## Section 5. Service Setup Options

The service setup menu allows the installer to set various operating parameters, view fault history, and restore factory defaults.

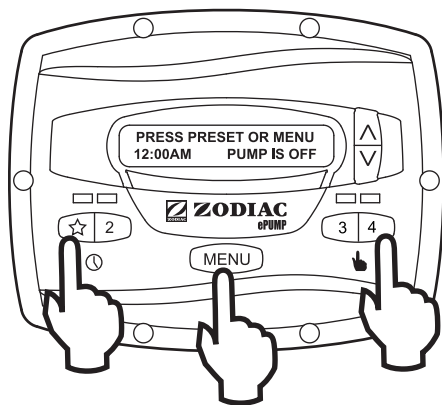
Parameters that may be modified and set in the service setup menu include:

- Priming speed and duration.
- Minimum and maximum pump speeds.
- "☆" eStar speed.
- Pump Freeze Protect operation.

### 5.1 Entering Service Setup

**NOTE** The ePump™ controller must be in the OFF mode (all LED's lights must be off) before entering the user setup mode. While in setup mode the controller will return back to the OFF mode after one (1) minute since the last key press.

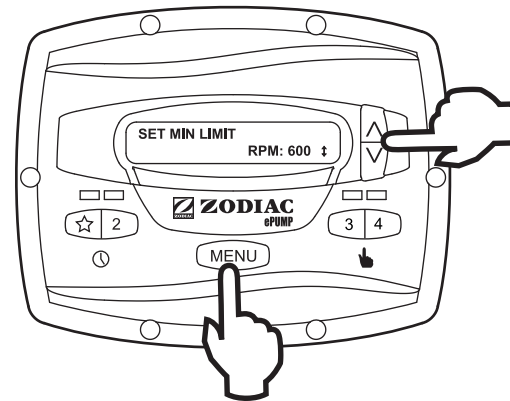
To enter the service setup menu, press and hold **MENU**, then press and hold the "☆" and preset "4" keys. Hold all three (3) keys down for five (5) seconds. To exit, press any preset button.



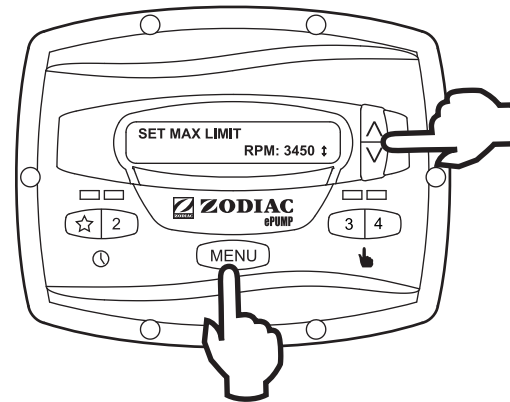
### 5.2 Minimum and Maximum Pump Speeds

These speeds are considered global settings across the entire controller, and create the range of allowable speed that may be sent to the ePump™.

To set the minimum speed, from the service setup menu, select **SET MIN LIMIT** using the arrow keys. Press **MENU**. Using the arrow keys, set the minimum speed to the desired value. Press **MENU** to accept and store.

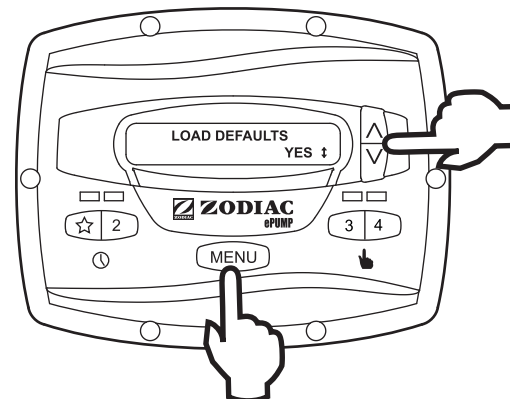


To set the maximum speed, from the service setup menu, select **SET MAX LIMIT** using the arrow keys. Press **MENU**. Using the arrow keys, set the maximum speed to the desired value. Press **MENU** to accept and store.



### 5.3 Load Defaults

To restore factory default settings to the controller, from the service setup menu, select **LOAD DEFAULTS**. Press **MENU**. Using the arrow keys, select **YES**. Press **MENU** to restore factory default settings.

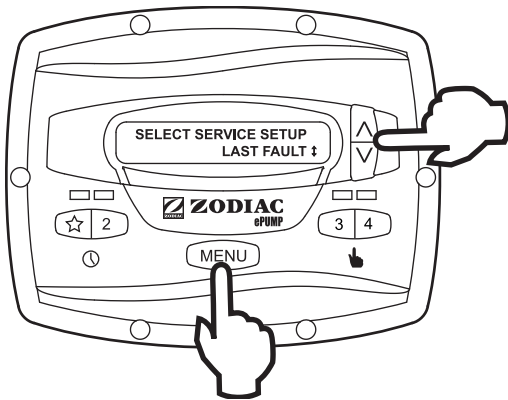


Default Speeds	
eStar	1750 RPM
Preset 2 - 8	2750 RPM
Priming Speed	2750 RPM
Other Defaults	
Freeze Protect Duration	30 min
Priming Duration	1 min

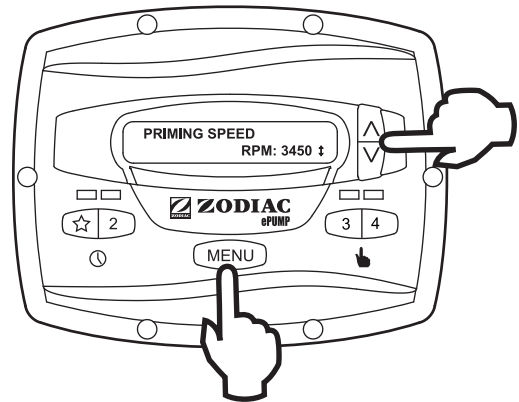
### 5.4 Last Fault

This feature shows on the top display line, the most recent unique fault message and on the bottom display line, the second-to-last unique fault message. If there is no entry for a fault, the display will show “\*-----\*” on the corresponding line. To select last fault, from the service setup menu select **LAST FAULT**. Press **MENU**.

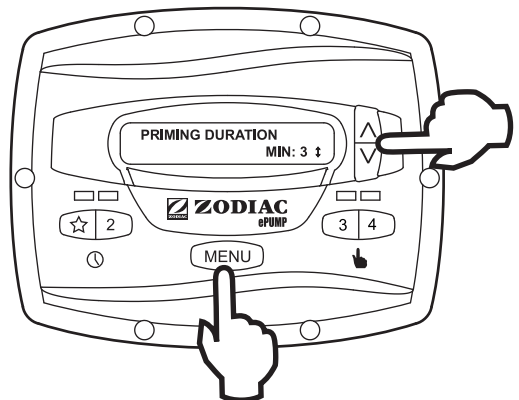
**NOTE** The fault messages are stored in non-volatile memory, and remain even with no power. To clear the fault history, press either arrow key.



To set priming speed, select **PRIMING SPEED** using the arrow keys. Press **MENU**. Using the arrow keys, set the priming speed to the desired value. Press **MENU** to accept and store.

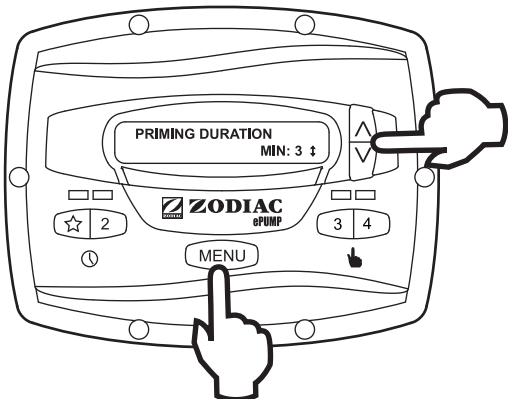


To set priming duration, select **PRIMING DURATION** using the arrow keys. Press **MENU**. Using the arrow keys, set the priming speed to the desired value in minutes from one (1) to five (5) minutes. Press **MENU** to accept and store.



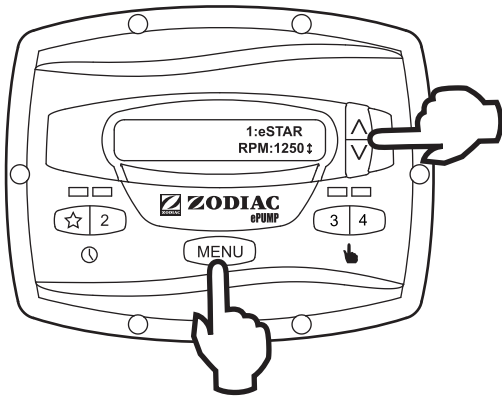
### 5.5 Priming Speed and Duration

The ePump™ controller will command the ePump™ to operate at the priming speed for the priming duration specified (except during timer program overlaps or follow-on commands where the pump is not stopped before changing speeds). From the service setup menu, select **PRIMING** using the arrow keys. Press **MENU**.



### 5.6 eStar Speed

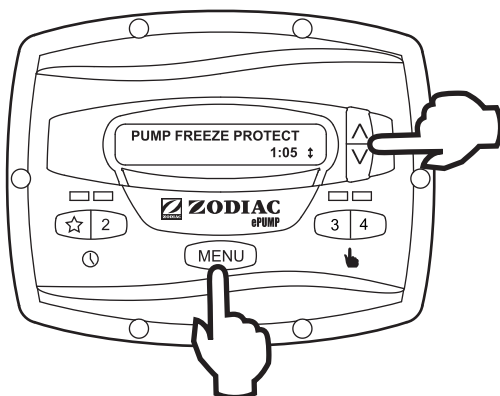
The "☆" speed is intended to be used as an energy-efficient setting that can be easily called-up by activating the eStar preset speed from the keypad or remote closure. After this speed has been determined by the installer, the eStar preset may be set as follows: From the service setup menu, select **SET ESTAR SPEED**. Press **MENU**. Using the arrow keys, set the speed to the desired value. Press **MENU** to accept and store.



### 5.7 Pump Freeze Protect Operation

When enabled to do so, the ePump™ controller monitors the temperature inside the pump and will activate the ePump™ at the eStar speed when the temperature approaches freezing. The run duration of the pump freeze protect operation is adjustable from 30 minutes to 8 hours, or may be disabled completely.

To set the pump freeze protect operation, from the service setup menu select **PUMP FREEZE PROTECT**. Press **MENU**. Using the arrow keys, set the duration to the desired value. To disable pump freeze protect, set the duration to 0:00. Press **MENU** to accept and store.

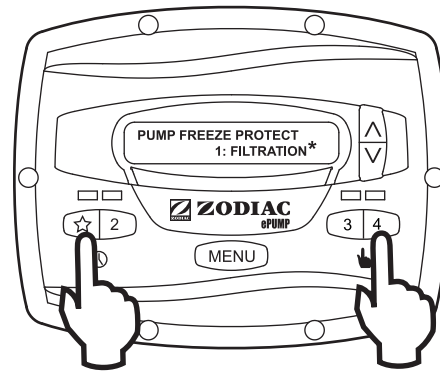


### IMPORTANT INFORMATION ON FREEZE PROTECTION

Freeze protection is intended to protect equipment and plumbing for short periods of freezing only. It does this by activating the filtration pump and circulating the water to prevent freeze inside equipment or plumbing. Freeze protection does not guarantee that equipment will not be damaged by extended periods of freezing temperatures or power outages. In these conditions, the pool and spa should be shut down completely (e.g. drained of water and closed for the winter) until warmer weather exists.

The pump freeze protect run time may be interrupted by pressing a preset key, as follows:

Pressing the key "☆" once overrides the pump freeze protect run time, pressing it twice turns off the pump. Pressing other preset keys will override the pump freeze protect run time and activate the selected preset speed.



## Section 6. User Set Up Operation

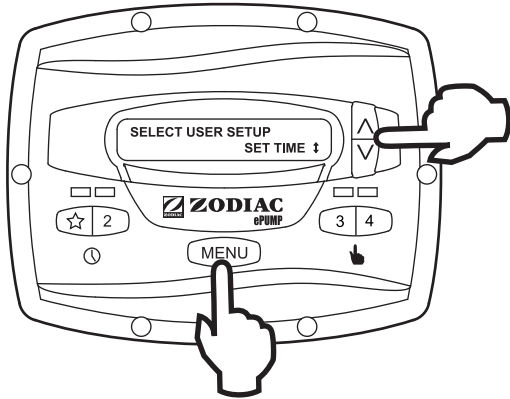
**NOTE** The controller must be in the **OFF** mode before entering the Setup Mode is possible. While in Setup Mode the controller will return back to the **OFF** mode after one minute since the last key press.

In general, when in setup mode, preset keys "☆" through "4" are used as 'escape' or exit keys while navigating the setup menu.

To enter the setup mode, press and hold the **MENU** button for five (5) seconds. The controller displays **SELECT USER SETUP**. Using the arrow keys, select the desired setup item to change.

### 6.1 Setting Time-of-Day for Non-Timeclock Controlled Applications

From the setup menu, select **SET TIME**. Press the **MENU** button to display the currently-set time. Using the arrow keys, adjust to the desired time. Press **MENU** to save your setting.



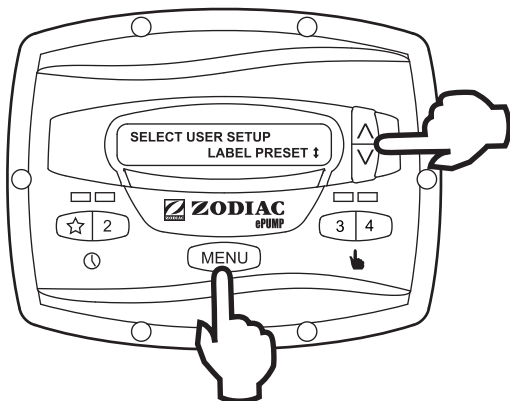
### 6.2 Labeling Presets

The ePump™ controller comes from the factory with pre-programmed labels or names for the preset speeds. While these labels may be appropriate for many owners, they may be changed as desired to suit your particular installation.

Two types of labels are provided by the controller:

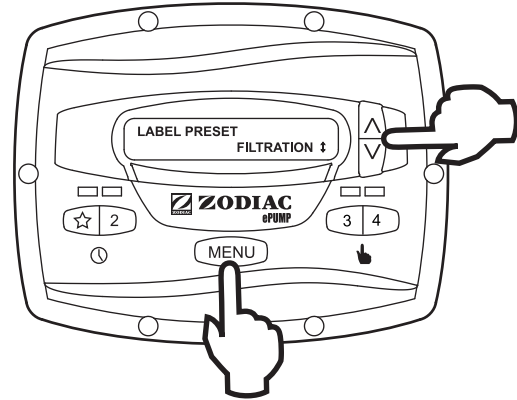
- General Labels - selected from a list
- Custom Labels - created by the user

From the setup menu, select **LABEL PRESET**. Press the **MENU** button to display the currently selected preset. Using the arrow keys, choose the preset to be changed. Press **MENU** to select. The controller displays **SELECT LABEL TYPE**. Select **GENERAL** or **CUSTOM** as desired using the arrow keys.



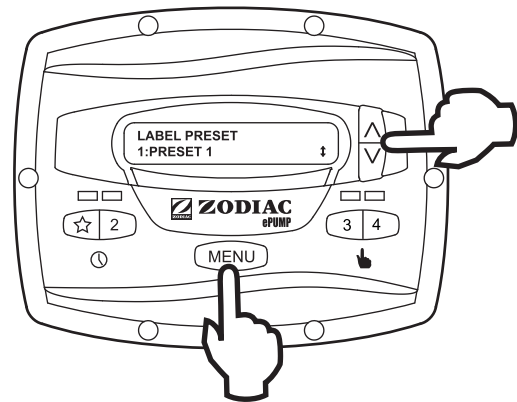
### 6.3 General Labels

Using the arrow keys, select a general label from the list to assign to the preset. Press **MENU** to assign the label to the preset.



### 6.4 Custom Labels

In the custom label mode, the controller displays a flashing cursor at the character position to be changed. Using the arrow keys, change the character as desired. Press **MENU** to accept the change and advance to the next character position. Press any preset key "☆" through "4" to return to the previous cursor position.



Continue this procedure until the end of the label is reached. The new label is saved when **MENU** is pressed at the last character position.

## 6.5 Display Light Control

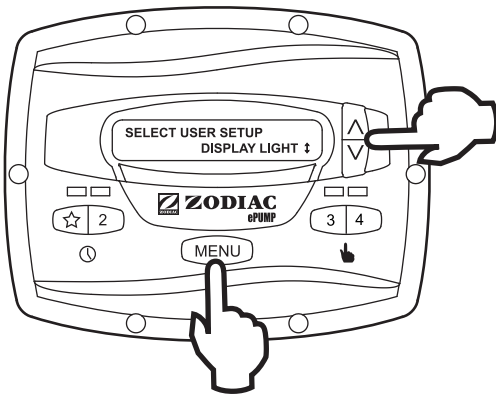
The controller's display is equipped with a backlight to aid viewing in low light conditions.

From the setup menu, select **DISPLAY LIGHT**. Press **MENU**. Using the arrow keys, select the desired operating mode for the display backlight:

**LIGHT OFF** - Turn off display backlight.

**LIGHT ON** - Turn on display backlight.

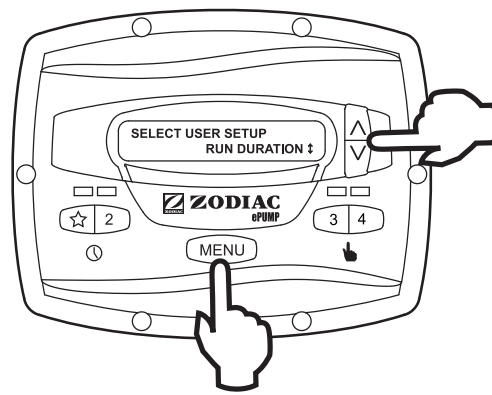
**2 MIN TIMEOUT** - Turn on display backlight, with automatic turn-off after two (2) minutes since the last key press.



## 6.7 Run Duration (Presets 3 and 4 Only)

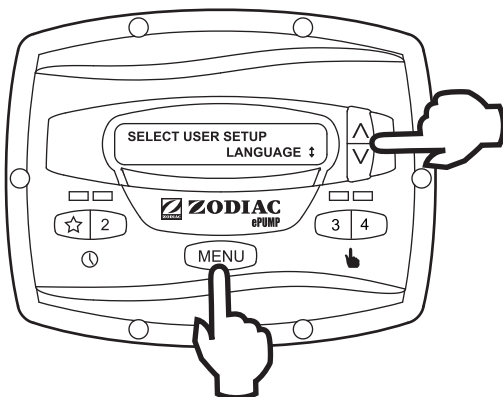
Presets "3" and "4" may be programmed to run for a specified duration after being manually started. This run duration is programmable from 30 minutes to 8 hours, in increments of 30 minutes. A setting of 0:00 disables the run duration feature, allowing the preset to run indefinitely.

From the setup menu, select **RUN DURATION**. Press **MENU**. Select the preset to be programmed. Press **MENU**. Set the desired run duration for the preset using the arrow keys. Press **MENU** to accept.

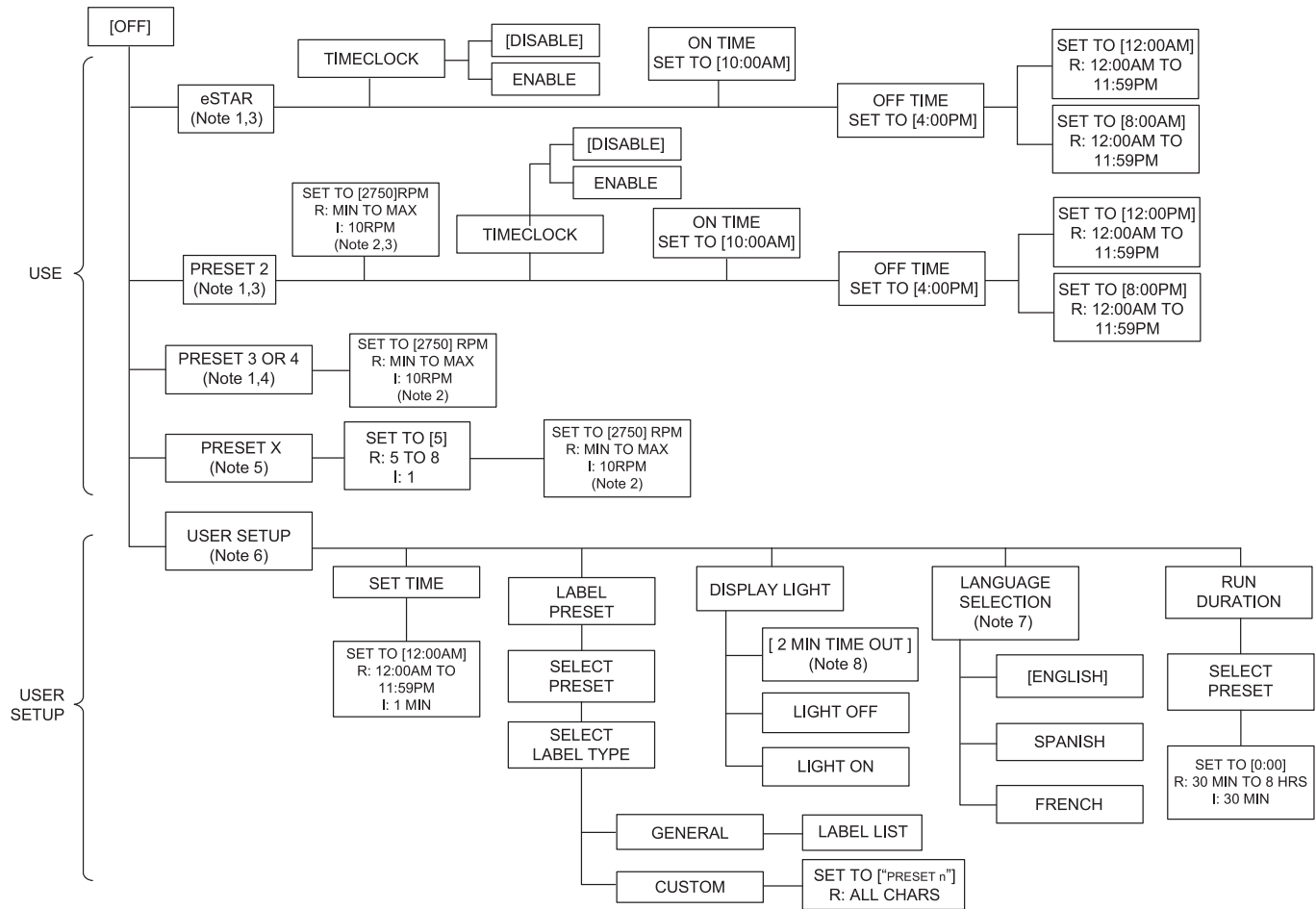


## 6.6 Language Selection

From the setup menu, select **LANGUAGE** using the arrow keys. Press **MENU**. Using the arrow keys, select the desired language. Press **MENU** to save the selection.



### Section 7. Menu Flow Chart



- NOTES**
- Default parameters are shown in [ ].  
 "R" stands for Range.  
 "I" stands for Increment.
1. Accessed directly by front panel button.
  2. Occurs at Run Screen. Max operating speed = 2830RPM.
  3. Timeclock features accessed via MENU button while Preset is running.
  4. MENU button has no effect when running.
  5. Accessed via MENU button when pump is stopped.
  6. Press and hold MENU button for 5 seconds to enter.
  7. Is not affected when "LOAD DEFAULTS" is executed.
  8. Key that is pressed to wake up display is also acted upon.

H0352000



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